

# Work Order ID 93485

Thursday, November 15, 2012 10:37:42 AM

**\*93485\***

Page 1

Item ID: D4541-1

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Item Name: Bracket

Stop

**\*NS2\***

Start Date: 11/15/2012 Start Qty: 15.00

**\*15\***

Cust Item ID:

Required Date: 11/15/2012 Req'd Qty: 15.00

**\*15\***

Customer:

Reference:

Approvals: Process Plan: *MF*

Date: *12-11-15*

Tooling:

Date:

Run Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D4541

C

125

0.00

**\*125\***

QC

Quality Control

Memo

0.00

PULL FROM STOCK D4541-2 B 91413 AND TURN INTO D4541-1.  
UPON INSPECTION, IT WAS DISCOVERED THAT W/O D4541-2 B#91413  
WAS IN FACT D4541-1

*DAS 15 12-11-22*

*IS*

150

Identify as per dwg & Stock Location: *GA*

0.00

**\*150\***

Packaging

Memo

0.00

Packaging

*MF 12-11-22*

160

QC21- Final Inspection - Work Order Release

0.00

**\*160\***

QC

Quality Control

Memo

0.00

*12/11/23*

*MF*

*12-11-22*

# Picklist Print

Thursday, November 15, 2012 10:37:42 A

Page 1

Work Order ID: 93485

Parent Item: D4541-1

Parent Item Name: Bracket

Start Date: 11/15/2012

Required Date: 11/15/2012

Start Qty: 15.00

Required Qty: 15.00

Comments: IPP revA 12.01.04 New Issue EC verified by:DD IPP REV:B 12.02.24 as per dwg  
revb DD verf:EC IPP REV:C 12.05.08 as per dwg revC DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4541-2 Bracket		Manufactured	No				Each	16.0000		15			

Location

Loc Qty

Loc Code

GA

16

81261

1

91412

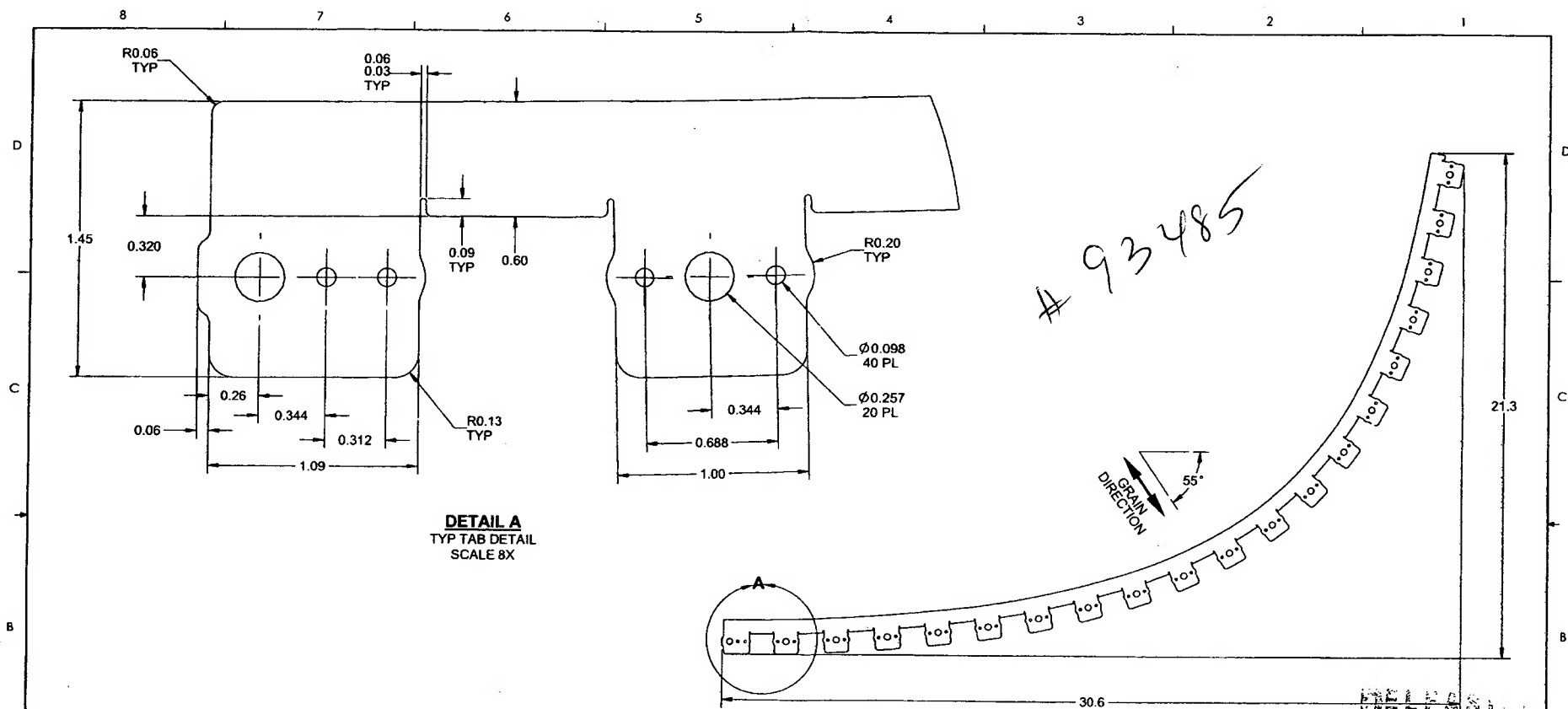
15

9/14/13

ME

12-11-22





**DETAIL A**  
TYP TAB DETAIL  
SCALE 8X

**D4541-1 BRACKET**

**NOTES:**

- 1) MATERIAL: 6061-T6 ALUMINUM SHEET, 0.032 THICK  
PER QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209  
REF DART SPEC. M6061T6S.032
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.12 lbs
- 8) PROFILE PER DRAWING FILE "D4541-1-REV.C.DXF"

C	D4541-SF WAS -S; ADD -S/-6; RMV FINISH (-1/-2/-3/-5/-7); 0.70 WAS 0.60 (ZN D1-3)	CP	12.04.20
B	-S: 1.55 WAS 1.45 (ZN C4-4)	CP	12.02.01
A	NEW ISSUE	CP	12.01.09
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	12.04.20		
<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA DRAWING NO. <b>D4541</b> TITLE <b>BRACKET</b> REV. C SHEET 1 OF 7 SCALE NTS <small>COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR DISSEMINATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>			

